

Prima Grinder 150 Metal Print



compact
design



customizable
control



EC Norm
compliant



management
operations



mechanical
resistance



more
productivity



rubber and
polymer

PRIMA GRINDER 150 Metal Print represents the evolution of the Rossini range for grinding and machining elastomer-covered rollers used for coating metal or aluminum sheets in the Metal Packaging industry. Designed as a high-precision cylindrical grinding machine, the 150 Metal Print is in fact a complete machining center for the creation of coating reserves and (optional) spot coating applications. Rossini's proprietary software directly converts CAD/CAM designs into tool paths, ensuring micron-level precision in milling operations. The PRIMA GRINDER 150 Metal Print combines high precision, repeatability, and optimized consumption of coatings and primers with an operator-friendly interface for immediate use in production. It can also be integrated with company management systems. CE certified and compliant with Industry 4.0 and 5.0 requirements (Digital and Green Transition).

PLUS

- 2-in-1 versatility: Cylindrical grinding and precision milling in a single workstation, enhanced by the Spot Coating option
- Production efficiency: Complete part processing with a single roller setup
- Quality and flexibility: Pre-set recipes accessible by the operator or remotely (MES) via product code
- Safety and sustainability: Safe operations for the operator and optimized consumption of primers and coatings during the coating process

structure

- Solid structure in painted steel
- Linear precision guides with a reduced range for working head sliding
- Two independent working heads for grinding and milling
- Quality mechanical and electronic parts
- 10.4" touch screen panel with customisable software
- Tools developed to guarantee high production yield

specifications

Machine colour	Red RAL3000 and White RAL9002 Other colours available on request
Length [mm]	4.030
Width [mm from operator panel to suction connection]	2.350
Height [mm]	1.850
Weight [Kg]	5.000
Useful distance between the points [mm]	1.700
Travel of moving table [mm]	1.500
Height of points [mm]	450
Maximum diameter of the rotating piece [mm]	400
Maximum diameter of the piece to grind [mm]	400
Maximum weight of the piece assembled between the points [Kg]	350
Piece rotation speed [RPM]	0 - 500
Grinding wheel mandrel rotation speed [RPM]	1.650
Tailstock Adjustment [mm]	600
Abrasive grinding wheel drive	4 kW AC 3Ph
Piece holder rotating head drive	Brushless 25 [Nm]
Drives: movement of the head-support trolley/ movement of the grinding wheel/tool axes	3 x Brushless 8.4 [Nm]
Included accessories assembled on the machine	1 Abrasive grinding wheel 400x127x40 [mm] with flange, shaft for grinding wheel balancing

1 Tool for abrasive grinding wheel dressing and tool-holder

1 Fixed tailstock - 1 rotating tailstock

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